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NUMERICAL MODELING OF ELASTIC WAVE PROPAGATION IN PRESTRESSED HELICAL WAVEGUIDES WITH THE SAFE METHOD

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Abstract

Guided waves are used to control large components such as plates and tubes. They have the advantage to spread over long distances with little loss of energy. Because of the dispersive and multimodal behavior of guided waves, simulation becomes a very helpful tool for a proper analysis of these tests. The aim of this work is to model the elastic waves propagation in helical waveguides subjected to axial load. This study requires the development of elastodynamics equations in a helical coordinate system, which is translationally invariant along the helix centerline. The semi-analytical finite element (SAFE) method may then be applied, reducing the mesh to the section of the guide (two dimensional). The eigen-problem can be solved by fixing the wavenumber k or frequency ω . Moreover, the computation of the prestressed state is solved by a 2D model based on the asymptotic expansion in which the invariance of the helical structure is taken into account. Results for single straight and helical wires are first computed in order to validate the approach. A dispersion analysis for a seven wire strand with simplified contact conditions is then performed.

1 Introduction

Guided wave is recognized as being among the most popular techniques of Non Destructive Testing. Due to the complexity of signals, this technique is often restricted to simple geometries such as plates and tubes. In the area of non-prestressed strands inspection, recent experimental studies have been performed as shown in the work of Rizzo *et al.* (2004) and Laguerre *et al.* (2002 a). In the presence of preload, only a few experimental studies have been conducted (Kwun *et al.* (1998) and Laguerre *et al.* (2002 b)). The complexity of the results is partly related to the helical geometry of peripheral wires and to the axial load. In the case of wave propagation in helical waveguide, models using periodic finite element as shown in the work of Treyssède (2007), or the SAFE method in the work of Treyssède (2008) have been developed and validated. The SAFE method is considered among the simplest techniques for numerically computation of elastic modes. This technique has been widely used for straight waveguides with arbitrary cross-section (Gavric (1995), Hayashi *et al.* (2003) and Damjanovic *et al.* (2004)). For toroidal waveguides, this method has been used by Demma *et al.* (2005). This method has been extended to twisted waveguides by Onipede *et al.* (1996). Recent studies show the development of the SAFE method for strands to seven strands (Treyssède *et al.* (2008)). In this paper, the SAFE method is extended to study the seven strands subjected to axial loading. The prestressed state is computed using a multi-scale method.

2 Theory

2.1 Variational formulation of dynamic motion in prestressed structures

One consider a linear elastic material with harmonic dependence of $e^{-i\omega t}$. Based on the assumption of small perturbations, the 3D variational formulation describing the dynamic motion of a prestressed structure is given by Bathe (1996) as follows:

$$\int_{V_0} \delta \epsilon : C : \epsilon dV_0 + \int_{V_0} \text{tr}(\nabla \delta \mathbf{u} \cdot \sigma_0 \cdot (\nabla \mathbf{u})^T) dV_0 - \omega^2 \int_{V_0} \rho \delta \mathbf{u} \cdot \mathbf{u} dV_0 = 0, \quad (1)$$

for $\delta \mathbf{u}$ kinematically admissible. \mathbf{u} , ϵ , \mathbf{C} and σ_0 denote respectively the displacements vector, the strain tensor, the elastic moduli tensor and the prestress tensor. ρ is the material density

and V_0 represents the volume of the prestressed structure. The operators $\text{tr}(\cdot)$ and ∇ are respectively the trace and the gradient relative to the prestressed state.

2.2 Helical coordinate system

One consider a helical waveguide with a constant cross-section along the helical axis. This axis can be described by the vector position as follows (see Figure 1):

$$\mathbf{r}(s) = R \cos\left(\frac{2\pi}{l}s\right) \mathbf{e}_x + R \sin\left(\frac{2\pi}{l}s\right) \mathbf{e}_y + \frac{L}{l}s \mathbf{e}_z, \quad (2)$$

where $l = \sqrt{L^2 + 4\pi^2 R^2}$ is the curvilinear length of one helix turn. $(\mathbf{e}_x, \mathbf{e}_y, \mathbf{e}_z)$ is the Cartesian basis. R and L are respectively the radius of the helix in the Cartesian plane $(\mathbf{e}_x, \mathbf{e}_y)$ and the length of one helix turn along the \mathbf{e}_z axis. The parameter s , corresponding to the curvilinear position, varies between 0 and l . For helix, the curvature $\kappa = 4\pi^2 R/l^2$ and the tortuosity $\tau = 2\pi L/l^2$ are constants.

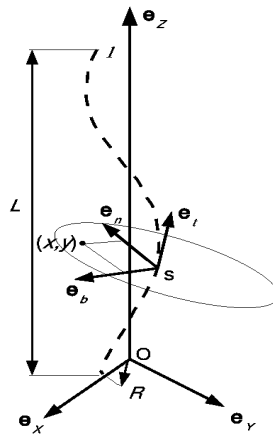


Figure 1: Central axis of helical structure and its local basis

The Serret-Frenet formula gives an orthonormal basis $(\mathbf{e}_n, \mathbf{e}_b, \mathbf{e}_t)$ associated to the helix, where $\mathbf{e}_t = d\mathbf{r}/ds$, $d\mathbf{e}_t/ds = \kappa \mathbf{e}_n$ and $\mathbf{e}_b = \mathbf{e}_t \wedge \mathbf{e}_n$.

The vector \mathbf{x} can be written in the Frenet-Serret basis as follows:

$$\mathbf{x}(x, y, s) = \mathbf{r}(s) + x \mathbf{e}_n(s) + y \mathbf{e}_b(s). \quad (3)$$

Then we define a covariant non-orthogonal basis denoted $(\mathbf{g}_1, \mathbf{g}_2, \mathbf{g}_3)$ associated to the helix. \mathbf{g}_1 , \mathbf{g}_2 , and \mathbf{g}_3 are given by $\mathbf{g}_1 = \partial \mathbf{x} / \partial x$, $\mathbf{g}_2 = \partial \mathbf{x} / \partial y$ and $\mathbf{g}_3 = \partial \mathbf{x} / \partial s$. We define respectively the contravariant basis $(\mathbf{g}^1, \mathbf{g}^2, \mathbf{g}^3)$, where its vectors are given by $\mathbf{g}_i \cdot \mathbf{g}^j = \delta_i^j$. The covariant metric tensor \mathbf{g} , whose coefficients are defined by $g_{mn} = \mathbf{g}_m \cdot \mathbf{g}_n$, is given by:

$$\mathbf{g} = \begin{bmatrix} 1 & 0 & -\tau y \\ 0 & 1 & \tau x \\ -\tau y & \tau x & \tau^2(x^2 + y^2) + (1 - \kappa x)^2 \end{bmatrix}. \quad (4)$$

Note that the covariant metric tensor does not depend on the curvilinear variable s . In the case where the cross-section and the material properties of the waveguide do not vary along s , we can conclude that the helical waveguide is translationally invariant in the helical system.

For helical waveguide with circular cross-section, the section does not vary along to the curvilinear axis. Consequently, the translation invariance is verified in this system ($\kappa=4\pi^2 R/l^2$, $\tau=2\pi L/l^2$). The rotating coordinate system ($\kappa=0, \tau=2\pi/L$) allows to consider the translation invariance along the axis for a helical and straight wires (see Treysède *et al.* (2010)). Therefore, this coordinate system verify the translationally invariance for the seven wires.

2.3 Semi-analytical finite element method

All quantities of the variational formulation presented in equation (1) must be written in the helical coordinate system. The covariant components of $\nabla \mathbf{u}$ in the contravariant basis, noted γ_{ij} , are written as follows: $\gamma_{ij}=u_{i,j}-\Gamma_{ij}^k u_k$, where the Christoffel symbol of second kind is defined by $\Gamma_{ij}^k=\mathbf{g}_{i,j}\cdot\mathbf{g}^k$. The strain tensor ϵ is given by: $\epsilon=1/2(\nabla \mathbf{u}+\nabla \mathbf{u}^T)$. In the Frenet-Serret basis, the vector of the gradient tensor components, $\{\gamma\}=\{\gamma_{nn} \ \gamma_{nb} \ \gamma_{nt} \ \gamma_{bn} \ \gamma_{bb} \ \gamma_{bt} \ \gamma_{tn} \ \gamma_{tb} \ \gamma_{tt}\}$, and the deformation vector, $\{\epsilon\}=\{\epsilon_{nn} \ \epsilon_{bb} \ \epsilon_{tt} \ 2\epsilon_{nb} \ 2\epsilon_{nt} \ 2\epsilon_{bt}\}$, are written as a function of the displacement vector, $\{u\}=\{u_n \ u_b \ u_t\}$, as follows:

$$\{\gamma\}=(\mathbf{G}_{xy}+\partial/\partial s \mathbf{G}_s)\{u\}, \{\epsilon\}=(\mathbf{L}_{xy}+\partial/\partial s \mathbf{L}_s)\{u\}, \quad (5)$$

where \mathbf{L}_{xy} and \mathbf{L}_s are described in the work of Treysède (2008) . \mathbf{G}_{xy} and \mathbf{G}_s are given by the following two matrices:

$$\mathbf{G}_{xy}=\begin{bmatrix} \frac{\partial}{\partial x} & 0 & 0 \\ \frac{\partial}{\partial y} & 0 & 0 \\ \Delta & -\frac{\tau}{1-\kappa x} & \frac{\kappa}{1-\kappa x} \\ 0 & \frac{\partial}{\partial x} & 0 \\ 0 & \frac{\partial}{\partial y} & 0 \\ \frac{\tau}{1-\kappa x} & \Delta & 0 \\ 0 & 0 & \frac{\partial}{\partial x} \\ 0 & 0 & \frac{\partial}{\partial y} \\ -\frac{\kappa}{1-\kappa x} & 0 & \Delta \end{bmatrix}, \quad \mathbf{G}_s=\begin{bmatrix} 0 & 0 & 0 \\ 0 & 0 & 0 \\ \frac{1}{1-\kappa x} & 0 & 0 \\ 0 & 0 & 0 \\ 0 & 0 & 0 \\ 0 & \frac{1}{1-\kappa x} & 0 \\ 0 & 0 & 0 \\ 0 & 0 & 0 \\ 0 & 0 & \frac{1}{1-\kappa x} \end{bmatrix}, \quad (6)$$

where $\Delta=\frac{\tau}{1-\kappa x}(y\frac{\partial}{\partial x}-x\frac{\partial}{\partial y})$.

Since the system is translationally invariant along the s axis, a Fourier transform in the s direction can be performed. The displacement vector and its field test are given by: $\mathbf{u}=\mathbf{u}(x,y)e^{i(ks-\omega t)}$, $\delta \mathbf{u}=\delta \mathbf{u}(x,y)e^{-i(ks-\omega t)}$. The exponential e^{iks} can be separated from all components, and $\partial/\partial s$ is replaced by ik , where k is the axial wavenumber (along the helical axis). The SAFE method can be applied (see Treysède (2008) for non-prestressed structures).

The finite element discretization of the variational formulation, given by equation (1), can be written as an eigen-problem as follows:

$$\{\mathbf{K}_1 - \omega^2 \mathbf{M} + i k (\mathbf{K}_2 - \mathbf{K}_2^T) + k^2 \mathbf{K}_3\} \mathbf{U} = 0, \quad (7)$$

where \mathbf{U} contains the degrees of freedom in displacement.

Stress and strain vectors are related by $\{\sigma\} = \mathbf{C}\{\epsilon\}$, where $\{\sigma\} = [\sigma_{nn} \ \sigma_{bb} \ \sigma_{tt} \ 2\sigma_{nb} \ 2\sigma_{nt} \ 2\sigma_{bt}]$. \mathbf{C} represents the matrix that relates the vector of deformations to the stress vector (and not the tensor C_{ijkl}).

Elementary matrices of equation (7) are given by:

$$\begin{aligned} \mathbf{K}_1^e &= \int_{S^e} \mathbf{N}^{eT} (\mathbf{L}_{xy}^T \mathbf{C} \mathbf{L}_{xy} + \mathbf{G}_{xy}^T \boldsymbol{\Sigma}_0 \mathbf{G}_{xy}) \mathbf{N}^e dS, \quad \mathbf{K}_2^e = \int_{S^e} \mathbf{N}^{eT} (\mathbf{L}_{xy}^T \mathbf{C} \mathbf{L}_s + \mathbf{G}_{xy}^T \boldsymbol{\Sigma}_0 \mathbf{G}_s) \mathbf{N}^e dS, \\ \mathbf{K}_{31}^e &= \int_{S^e} \mathbf{N}^{eT} (\mathbf{L}_s^T \mathbf{C} \mathbf{L}_s + \mathbf{G}_s^T \boldsymbol{\Sigma}_0 \mathbf{G}_s) \mathbf{N}^e dS, \quad \mathbf{M}^e = \int_{S^e} \rho \mathbf{N}^{eT} \mathbf{N}^e dS, \end{aligned} \quad (8)$$

where $\boldsymbol{\Sigma}_0$ is given by the prestress matrix σ_0 as follows: $\boldsymbol{\Sigma}_0 = \begin{bmatrix} \sigma_0 & 0 & 0 \\ 0 & \sigma_0 & 0 \\ 0 & 0 & \sigma_0 \end{bmatrix}$.

The resolution of equation (8) allows to determine the modes of propagation. For fixed ω , the eigen-problem is quadratic in k . For a given real wave number k , we obtain a linear eigen-problem in ω^2 .

Note that the elastic wave propagation is determined in the prestressed geometry. This static state is computed using a helical homogenization. This technique based on asymptotic expansion reduces the problem to a 2D problem in the cross-section. The static model was validated for helical springs by comparing its results with those of the analytical model of Ancker *et al.* (1958). For seven wire strands, this model has been validated by comparing its results with those of a 3D finite element model developed by Ghoreishi *et al.* (2007).

3 Dispersion analysis of a seven-wire strand

The material is assumed to be isotropic, with no material damping. For a steel wire, a typical value of 0.30 will be chosen for the Poisson coefficient. We consider waveguides with a circular cross-section of radius a . The adimensionalized angular frequency is given by $\omega a/c_s$, c_s denoting the shear velocity. Six-node triangles meshes will be used. FE computations are held at fixed real wavenumbers k .

For helical springs, the SAFE model is validated by comparing its results with the model based on the Timoshenko beam approximation. This reference model was developed in the work of Frikha *et al.* (2010). In this paper, only the results of a seven-wire strand are presented.

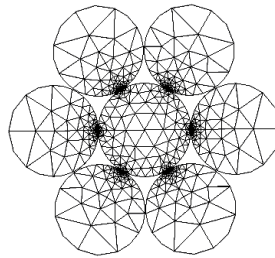


Figure 2: Mesh of the seven wire strand cross-section

A seven wire strand is made of a straight core of radius a and one layer of helical wires. R_h is the helix radius. In this section, R_h is assumed equal to $1.967a$ with an angle of 7.9° ($\kappa=0, \tau=0.0705$). The material properties are as follows: $E=2.17e11$ Pa, $\nu=0.28$, $\rho=7800$ kg/m³.

Stick contact conditions are assumed for simplicity (no slip, no separation and no friction are considered). The mesh of the section of the strand is presented in Figure 2. Figure 3-left shows the dispersion curves of a non-prestressed seven wire strand (in black) and of its central wire (in grey) for the adimensional frequency range $[0;2]$. Due to a strong inter-wire coupling, one observes a far more complex behaviour than for single wires. The most striking phenomenon is the cut-off of the fastest mode “notch frequency” (compressional-like $L(0,1)$ mode) around $\omega a/c_s=0.35$, corresponding to 83kHz as experimentally observed by Kwun *et al.*(1998) for a nominal diameter of strand equal to 12.7 mm. The same phenomenon is observed experimentally in the work of Laguerre *et al.* (2002 b) with a frequency around 68kHz for a radius of the central wire equal to 2.7 mm.

As the axial load increases, this notch frequency shifts to higher frequencies (Figure 3-right). Taking into account the prestress, the deformation of the geometry and the contact without interpenetration between wires, this frequency is located in the vicinity of $\omega a/c_s=0.443$ under 60% of the Ultimate Tensile Strength load. This frequency corresponds to 105kHz for a nominal diameter of strand equal to 12.7 mm and 86kHz for a radius of the central wire equal to 2.7 mm. This shift of the notch frequency is in agreement with the experimental results of Kwun *et al.*(1998) and Laguerre *et al.* (2002 b). This phenomenon is due to the contact between the central and the peripheral wires.

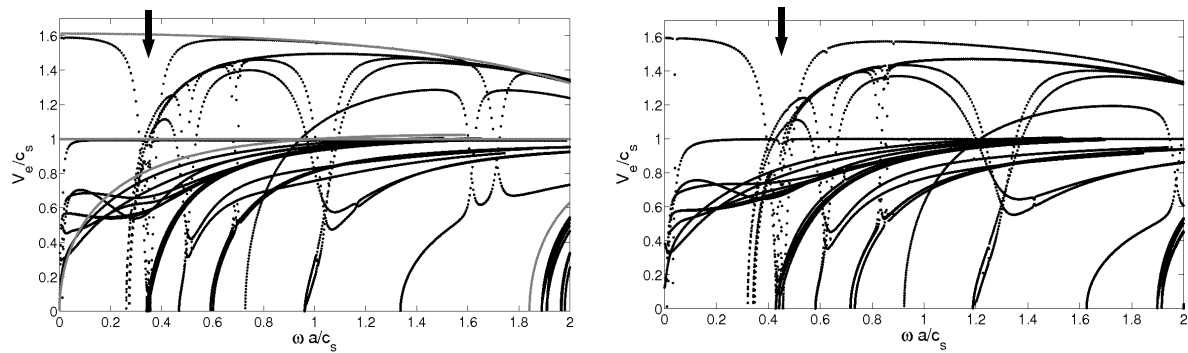


Figure 3: Dispersion curves of non-prestressed strand (left) and a prestressed strand with 60% of the Ultimate Tensile Strength (right).

4 Conclusion

In this paper, a SAFE method was proposed to analyze the effect of prestressing on the wave propagation in a helical waveguide. The prestressed static state was modeled by a method using helical homogenization. The modeling of this state has been validated by comparison with a 3D FE model proposed in the literature. Dispersion inside a non-prestressed and prestressed typical seven wire strand has then been investigated by assuming stick contact conditions. These dispersion curves were compared with experimental results. For an increasing load, the missing band shifts to higher frequencies. This trend is consistent with results obtained experimentally.

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